ALLIED M

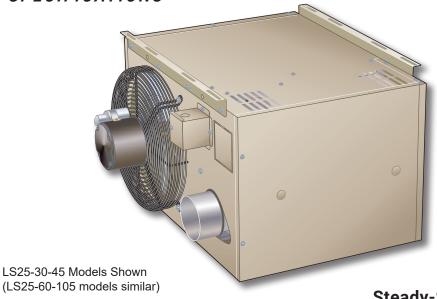
LS25-30-105

COMPACT UNIT HEATERS

C o m m e r c i a l Separated Combustion - Low Profile - Horizontal Discharge - 60 Hz

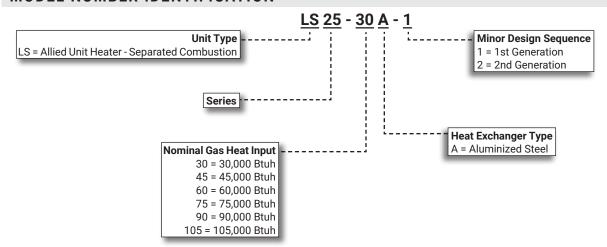
RESIDENTIAL / COMMERCIAL PRODUCT SPECIFICATIONS

Bulletin No. 310966 June 2022 October 2021



Steady-State Efficiency - 82% Input - 30,000 to 105,000 Btuh

MODEL NUMBER IDENTIFICATION



CONTENTS

| Approvals And Warranty |
|---|
| Dimensions - Unit 6 |
| Electrical Data |
| Features And Benefits |
| Installation Clearances 5 |
| Maximum Horizontal Vent Lengths 5 |
| Model Number Identification |
| Optional Accessories - Gas Heat 4 |
| Optional Accessories - Must Be Ordered Separately . 4 |
| Specifications |
| Vent Kits And Accessory Drawings |

APPROVALS AND WARRANTY

WARRANTY

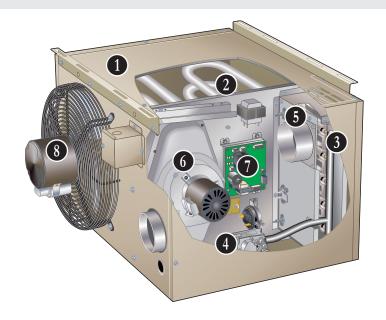
- · Heat Exchanger Aluminized steel ten year limited
- · All other covered components:
 - Five year limited Residential installations
 - One year limited Non-residential installations

APPROVALS

- · CSA International certified
- · Certified for natural or LPG/Propane gas
- Units are approved for vertical or horizontal venting

FEATURE HIGHLIGHTS

- 1. Heavy Gauge Steel Cabinet
- 2. Tubular Heat Exchanger
- 3. Inshot Burner Assembly
- 4. Gas Control Valve
- 5. Separated Combustion
- 6. Combustion Air Inducer
- 7. Combination Ignition/Fan Timer Control
- 8. Direct Drive Fan



FEATURES AND BENEFITS

APPLICATIONS

- Horizontal unit heaters are low profile, compact in design and easy to install
- Steady State Efficiencies 82%
- Ideal for economical heating systems in garages and non-confined living spaces
- Shipped completely assembled with controls factory installed and wired
- Hanging brackets are shipped loose for field installation
- Test operated at the factory to ensure proper operation and dependability

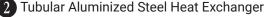
NOTE - Installer must locate unit, make unit gas supply, combustion air, flue, electrical connections and mount thermostat to complete job.

CABINET



- Hinged, reversible door for easy access
- Adjustable louvers are furnished on cabinet for control of air flow direction
- Wiring junction box is conveniently located outside unit cabinet for easy field wiring connections
- Hanging brackets for suspending unit are furnished for field installation
- Unit may be rotated 180 degrees (top for bottom) for ease of installation of gas, electrical and flue locations

HEATING SYSTEM



- Tubular heat exchanger is constructed of aluminized steel for superior resistance to corrosion and oxidation
- Curving design of heat exchanger allows complete exposure of heating surfaces to supply air stream
- Dimpled tubes with wrinkle bends allow for maximum heat transfer
- Compact design reduces space requirements in unit cabinet
- Heat exchanger has been laboratory life cycle tested

3 Inshot Burner Assembly

- Aluminized steel inshot burners provide efficient trouble free operation
- Burner venturi mixes air and gas in correct proportion for proper combustion
- Burner assembly is removable from the unit as a single component for ease of service

4 Gas Control Valve

 24 volt redundant combination gas control valve combines manual shut off switch (On-Off), automatic electric valve (dual) and gas pressure regulation into a compact combination control

5 Separated Combustion

- Combustion air is separate from the air in the heated space
- Using outside air for combustion prevents dirt, lint, dust and other contaminants in the heated space from entering the combustion area of the unit heater
- Sealed combustion air and burner compartments for optimum performance and reliability
- Combustion air intake box may be rotated 180 degrees to facilitate top or bottom combustion air piping installations

FEATURES AND BENEFITS

HEATING SYSTEM (continued)



6 Combustion Air Inducer

- Prepurges heat exchanger and safely vents combustion products
- · Operates only during heating cycle
- · Blower motor has ball bearings and is thermally protected

Pressure Switch

 Pressure switch prevents unit operation in case of blocked inlet or flue outlet

Limit Control(s)

- · Factory installed and accurately located
- Limit control has fixed temperature setting and protects heating system from abnormal operating conditions

Flame Rollout Switch

 Automatic reset switch is factory installed on the top of the burner box

Optional Accessories

Natural Gas to LPG/Propane Conversion Kit

 Required for field changeover from natural gas to LPG/ Propane

NOTE - See Optional Accessories - Gas Heat for proper kit selection at different elevations.

High Altitude Conversion Kit - Natural Gas

 Required on all units for proper unit operation at altitudes from 5001 to 10,000 ft. (US) and 7501 to 10,000 ft. (Canada)

High Altitude Pressure Switch Kit

Required for proper unit operation at various elevations

CONTROLS



Combination Ignition/Fan Timer Control

- · Electronic direct spark ignition control provides positive and safe main burner ignition
- Spark is intermittent and occurs only when required
- Separate electronic flame sensor control assures safe and reliable operation
- · Should loss of flame occur, flame sensor controls will initiate 5 attempts at re-ignition before locking out unit operation
- Control board contains all necessary controls and relays to operate unit
- Includes: Fan timer control fan on 30 seconds (fixed), fan off 150 seconds (fixed), terminal strip plug for thermostat connections, diagnostic LED for troubleshooting
- · Direct plug-in wiring harness

Transformer

120V/24V transformer furnished as standard

Optional Accessories

Remote Diagnostic LED Kit

 Allows for remote status updates and diagnosis of the unit

VENTING

- Units may be vented horizontally or vertically
 - Residential Vertical Venting Units are approved for installation when vented in compliance with the latest edition of the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA and with CSA-B149.1 codes in Canada
 - Residential Horizontal Venting Units are approved for residential installation only with UL listed, Cat III stainless steel vent kits
 - Commercial Vertical Venting Units are approved for installation with single wall metal vent pipe
 - Commercial Horizontal Venting Units are approved for single-wall metal vent pipe or optional UL listed, Cat III stainless steel vent kits

NOTE - See installation instructions for detailed venting requirements.

Optional Accessories

Horizontal Vent Kits

- UL listed, Cat III stainless steel vent kits are required for horizontal venting
- Available for upward or downward slope
- Vent kits snap together
- Kits include unit transition, vent termination and wall thimble
- Upward slope vent kits have a drain connection
- Provisions for hanging must be field supplied
- Optional 45° or 90° elbow available for ease of vent connection
- Straight pipe sections in various lengths are available

NOTE - See Horizontal Vent Kits / Elbow table for Horizontal Vent Kits and accessories on Page 5.

NOTE - See drawings for additional information.

Vent Adaptor Kits

 Vent Adaptor Kits (Upslope and Downslope) for 4 inch unit flue pipe to 3 inch Category III vent pipe

DIRECT DRIVE FAN



- Efficient and quiet operating direct drive propeller type fan
- · Permanently lubricated fan motor

| SPECIFIC | ATIONS | | | | | | |
|--------------|------------------------------------|----------------|-----------------|----------------|-----------------|----------|-----------|
| Gas Heating | Model No. | LS25-30A | LS25-45A | LS25-60A | LS25-75A | LS25-90A | LS25-105A |
| Performance | Heating Capacity Input Btuh | 30,000 | 45,000 | 60,000 | 75,000 | 90,000 | 105,000 |
| Heating (| Capacity Output Btuh - Natural | 24,600 | 36,900 | 49,200 | 61,500 | 73,800 | 86,100 |
| St | teady State Efficiency - Natural | 82% | 82% | 82% | 82% | 82% | 82% |
| | Temperature rise - °F | 37 | 52 | 47 | 65 | 43 | 59 |
| Connections | Flue size (round) | ¹ 4 | 14 | 4 | 4 | 4 | 4 |
| in. | Combustion Air Size (round) | 3 | 3 | 4 | 4 | 4 | 4 |
| | Gas Piping Size - in. | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 | 1/2 |
| Fan Data | Number of fans | 1 | 1 | 1 | 1 | 1 | 1 |
| | Fan Diameter - in. | 10 | 10 | 14 | 14 | 16 | 16 |
| | Number of blades | 4 | 4 | 4 | 4 | 4 | 4 |
| | Motor Output - hp | 1/25 | 1/25 | 1/15 | 1/15 | 1/10 | 1/10 |
| | rpm | 1550 | 1550 | 1075 | 1075 | 1075 | 1075 |
| | Air Volume - cfm | 625 | 665 | 1000 | 1200 | 1600 | 1500 |
| Air thr | row at 8 ft. mounting height - ft. | 27 | 29 | 34 | 41 | 46 | 43 |
| Weight Data | Net Weight - lbs. (kg) | 55 (25) | 60 (27) | 85 (39) | 90 (41) | 115 (52) | 120 (54) |
| | Shipping Weight - lbs. (kg) | 60 (27) | 65 (29) | 90 (41) | 95 (43) | 120 (54) | 125 (57) |
| ELECTRIC | AL DATA | | | | | | |
| | Voltage | | | 115 volts - 60 | nertz - 1 phase | : | |
| | Fan motor full load amps | 2.0 | 2.0 | 2.0 | 2.0 | 3.0 | 3.0 |
| Maximum o | overcurrent protection (MOCP) | 15 | 15 | 15 | 15 | 15 | 15 |
| OPTIONAL | L ACCESSORIES - MU | ST BE OR | DERED SE | PARATELY | 7 | | |
| Remote Diagn | ostic LED Kit | 22C99 | 22C99 | 22C99 | 22C99 | 22C99 | 22C99 |

¹ Unit flue connection is 4 in. diameter. 30 and 45 size units are approved for use with 3 in. venting. A 4 in. x 3 in. diameter transition must be field provided for 3 in. venting.

| OPTIONAL ACC | ESSORIES - GA | AS HEAT | | | | |
|-------------------|--------------------|-----------------|-------|--|--|--|
| NATURAL GAS TO LP | G/PROPANE CONVI | ERSION KITS | | | | |
| US CANADA | | | | | | |
| 0 - 5000 ft. | 18L11 | 0 - 7500 ft. | 18L11 | | | |
| 5001- 8000 ft. | 19A10 | 7501- 9500 ft. | 19A12 | | | |
| 8001 - 10,000 ft. | 19A11 | | | | | |
| HIGH ALTITUDE CON | VERSION KITS - NAT | TURAL GAS | | | | |
| US | | CANADA | | | | |
| 5001 - 7000 ft. | 19A17 | 7501 - 9500 ft. | 19A17 | | | |
| 7001 - 10,000 ft. | 19A18 | | | | | |

| HIGH ALTITUDE PRESSURE SWITCH KITS | | | | | | | | |
|------------------------------------|----------|----------|----------|----------|----------|-----------|--|--|
| Model No. | LS25-30A | LS25-45A | LS25-60A | LS25-75A | LS25-90A | LS25-105A | | |
| 0 - 2,000 ft. | Factory | Factory | Factory | Factory | Factory | Factory | | |
| 2,001 - 3,000 ft. | Factory | Factory | Factory | 22J46 | Factory | 22J45 | | |
| 3,001 - 4,000 ft. | Factory | 22J46 | 22L29 | 22L29 | 22L29 | 22L29 | | |
| 4,001 - 5,000 ft. | 22L29 | 22L30 | 22L29 | 22L29 | 22L29 | 22L29 | | |
| 5,001 - 6,000 ft. | 22L29 | 22L30 | 22L29 | 22L32 | 22L32 | 22L29 | | |
| 6,001 - 7,000 ft. | 22L29 | 22L30 | 22L31 | 22L32 | 22L32 | 22L31 | | |
| 7,001 - 9,000 ft. | 22L32 | 22L32 | 22L31 | 22L32 | 22L32 | 22L31 | | |
| 9,001 - 10,000 ft. | 22L32 | 22L32 | 22L31 | 22L33 | 22L33 | 22L31 | | |

HORIZONTAL VENT KITS AND ELBOWS

REQUIRED FOR RESIDENTIAL HORIZONTAL VENTING APPLICATIONS

| Unit Heater Model No. | Vent Diameter (in.) | Upslope Vent Kit Catalog No. | Downslope Vent Kit Catalog No. | 45° Elbow Catalog No. | 90° Elbow Catalog No. | ¹ Minimum Vent Length (ft.) |
|---|---------------------------|------------------------------------|--------------------------------------|--------------------------|--------------------------|--|
| LS25-30A, LS25-45A | 3 | 75W62 | 75W66 | 87W79 (Optional) | 75W70 (Optional) | 5 |
| LS25-60A, LS25-75A LS25-90A, LS25-105A | 4 | 75W63 | 75W67 | 87W80 (Optional) | 75W71 (Optional) | 5 |

¹ Length does not include termination (or elbow if used).

| STRAIGHT VENT PIPE - FOR HORIZONTAL VENTING | | | | | | | | |
|---|---------------------|--------------|-------------|--|--|--|--|--|
| Unit Heater | Vent Diameter (in.) | Length (in.) | Catalog No. | | | | | |
| | 3 | 6 | 75W74 | | | | | |
| LS25-30A, LS25-45A | 3 | 12 | 75W75 | | | | | |
| | 3 | 36 | 75W76 | | | | | |
| LS25-60A, LS25-75A LS25-90A, LS25-105A | 4 | 6 | 75W77 | | | | | |
| | 4 | 12 | 75W78 | | | | | |
| | 4 | 36 | 75W79 | | | | | |

| VENT ADAPTOR KITS (FOR RETRO-FIT INSTALLATIONS) | | | | | |
|---|---|-------------|--|--|--|
| Unit Heater | Description | Catalog No. | | | |
| LS25-30A | Vent Adaptor Kit (Upslope) - 4 inch unit flue pipe to 3 inch Category III vent pipe | 19V95 | | | |
| LS25-45A | Vent Adaptor Kit (Downslope) - 4 inch unit flue pipe to 3 inch Category III vent pipe | 19V96 | | | |

| INSTALLATION CLEARANCES | | | | | | |
|--|-----|-----|--|--|--|--|
| | in. | mm | | | | |
| Тор | 1 | 25 | | | | |
| Side opposite control box/access panel | 1 | 25 | | | | |
| Control Box/Access Panel Side | 24 | 610 | | | | |
| Back | 18 | 457 | | | | |
| Bottom | 1 | 1 | | | | |
| ¹ Flue | 6 | 152 | | | | |

See Installation Instructions for further installation considerations.

¹ Single-Wall vent clearance. Type B Double-Wall vent clearance is in accordance with the manufacturer's listing.

| MAXIMUM MOUNTING HEIGHT | | | | | |
|-----------------------------|--|--|--|--|--|
| LS25-30-45-60-75 10 ft. 3 m | | | | | |
| LS25-90-105 12 ft. 3.7 m | | | | | |

| MAXIMUM HORIZONTAL VENT LENGTHS | | | | | | | |
|---------------------------------|---|--|--|--|--|--|--|
| No. of Elbows | Maximum Length (feet) of Straight Vent Pipe | | | | | | |
| 1 | 25 | | | | | | |
| 2 | 20 | | | | | | |
| 3 | 15 | | | | | | |
| 4 | 10 | | | | | | |
| 5 | 5 | | | | | | |

NOTES - Minimum horizontal vent length is 5 ft.

Horizontal venting requires the use of a UL listed, Cat III Horizontal Vent Kit and Vent Pipe.

Horizontal venting must terminate in a tee.

Maximum total length of vent pipe must not exceed 30 ft.

One elbow is equivalent to 5 ft. of vent pipe.

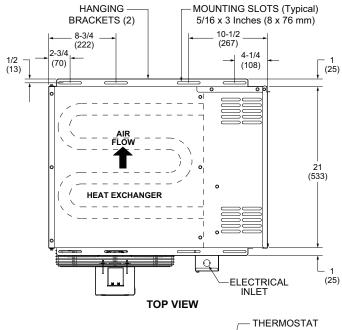
Residential Vertical Venting - Units are approved for installation when vented in compliance with the latest edition of the National Fuel Gas Code (NFPA 54 / ANSI Z223.1) in the USA and with CSA-B149.1 codes in Canada

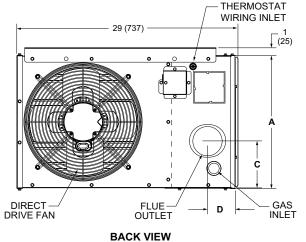
Residential Horizontal Venting - Units are approved for residential installation only with UL listed, Cat III stainless steel vent kits

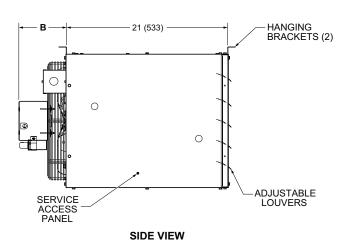
Commercial Vertical Venting - Units are approved for installation with single wall metal vent pipe

Commercial Horizontal Venting - Units are approved for single-wall metal vent pipe or optional UL listed, Cat III stainless steel vent kits

DIMENSIONS - UNIT

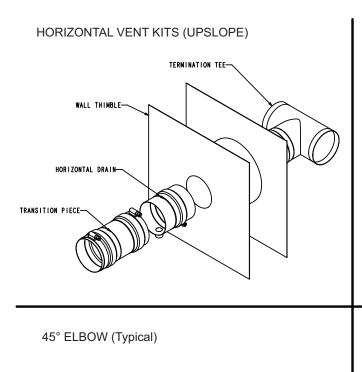




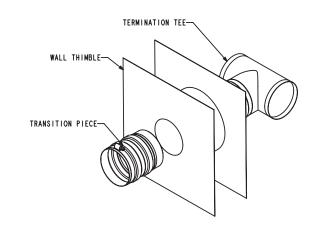


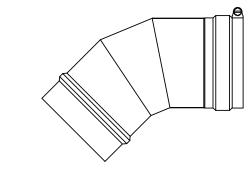
| Model | 1 | A | E | 3 | | | |) |
|-----------------------|--------|-----|-------|-----|-------|-----|-------|-----|
| No. | in. | mm | in. | mm | in. | mm | in. | mm |
| LS25-30A LS25-45A | 12-3/8 | 314 | 6-1/2 | 165 | 4 | 102 | 6 | 152 |
| LS25-60A LS25-75A | 17-1/2 | 445 | 6-1/4 | 159 | 6-1/8 | 156 | 3-5/8 | 92 |
| LS25-90A LS25-105A | 23 | 584 | 7-7/8 | 200 | 9-1/8 | 232 | 3-5/8 | 92 |

VENT KITS AND ACCESSORY DRAWINGS

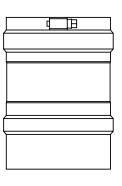


HORIZONTAL VENT KITS (DOWNSLOPE)

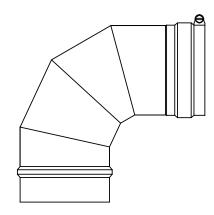




STRAIGHT PIPE (Typical)



90° ELBOW (Typical)



| REVISIONS | |
|----------------|------------------------------|
| Sections | Description of Change |
| Specifications | Input updated for LS25-105A. |







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